

SPACE – COMPONENTS

CHALLENGES		SOLUTIONS
Chemical Analysis /Spectroscopy	<ul style="list-style-type: none"> ▪ Detection and quantification of impurities ▪ Optical transmission/reflection ▪ Surface height/roughness; accuracy of manufacturing steps 	<ul style="list-style-type: none"> ✓ Fourier Transform Infrared Analysis ✓ Ultraviolet Visible Spectroscopy ✓ Atomic force Microscope
Device / Internal Analysis	<ul style="list-style-type: none"> ▪ Visible inspection of defects/failures ▪ Removal of organic compounds/surface cleaning ▪ Measurements of surface resistivity ▪ Long duration testing at AM0 ▪ Cross sectional analysis/imaging of small scale defects (<100nm) ▪ Depth profiling, identifying contaminants/impurities ▪ Surface cleaning, surface mapping of elements 	<ul style="list-style-type: none"> ✓ High Magnification Optical Microscopes ✓ Plasma Etcher ✓ Probe Stations for Device Characterisation ✓ Class 'A' solar simulator and light soakers ✓ Focussed Ion Beam/SEM ✓ TOF-SIMS
Electrical/ Electronic Test	<ul style="list-style-type: none"> ▪ Resistivity measurements ▪ Permittivity calculations 	<ul style="list-style-type: none"> ✓ Agilent Femto-Amp resolution parameter analysers ✓ Automated Test Equipment
Environmental Testing	<ul style="list-style-type: none"> ▪ Space qualification first article testing ▪ Accelerated weathering / UV degradation 	<ul style="list-style-type: none"> ✓ Outdoor test rigs for solar modules ✓ Weather station and irradiance sensor ✓ Environmental Chambers
Electron Microscopy/ Surface Analysis	<ul style="list-style-type: none"> ▪ External visual inspection for cracks/failures/defects ▪ Elemental analysis ▪ Surface roughness of optical coatings ▪ Definition of bulk crystal structure ▪ Optical constants, non-destructive change to optical properties ▪ Film thickness calculations 	<ul style="list-style-type: none"> ✓ Field Emission Scanning Electron Microscopy ✓ Energy Dispersive X-ray Spectroscopy ✓ Atomic Force Microscopy ✓ X-ray Diffraction ✓ Ellipsometry ✓ Focussed Ion Beam(via partner)
Materials Processing	<ul style="list-style-type: none"> ▪ Thin-film coatings ▪ Electrical contact/dielectric/AR coating ▪ Electrical contact/dielectric/AR coating 	<ul style="list-style-type: none"> ✓ Electron Beam deposition ✓ Thermal evaporation of metals, organic materials ✓ Class 1000 cleanroom
Non-Destructive Analysis	<ul style="list-style-type: none"> ▪ Surface roughness of optical coatings ▪ Definition of bulk crystal structure 	<ul style="list-style-type: none"> ✓ Probe station, surface analysis equipment - AFM ✓ Probe station, surface analysis equipment - XRD
Electrostatic Testing	<ul style="list-style-type: none"> ▪ Surface resistivity measurement ▪ Charge Decay monitoring ▪ Field Meter measurement ▪ Conduction to ground monitoring ▪ Powder coating test set 	<ul style="list-style-type: none"> ✓ Surface resistivity measurement ✓ Charge Decay monitoring ✓ Field Meter measurement ✓ Conduction to ground monitoring ✓ Powder coating test set
Software	<ul style="list-style-type: none"> ▪ High Performance Computing access 	<ul style="list-style-type: none"> ✓ High Performance Computing access